Decisions about Special Seats and Wheelchairs

In this chapter we look at the things you will need to consider when buying or building a special seat or wheelchair, to best meet the needs of a child. Adaptations of seats and wheelchairs for special positioning needs are discussed in Chapter 65. Designs for building 6 basic wheelchairs are in Chapter 66.

Meeting the needs of the individual child, family, and community

Most children who need a wheelchair or special seat have severe weakness in parts of their bodies (the muscles) that pull them into awkward or deforming positions. Seating should, as much as possible, keep these children in healthy positions. It must provide support, but also allow them enough freedom to move, explore, and develop greater control of their bodies. For example:

A child with “floppy” muscles who takes longer to develop ability to sit, may at first need a seat with straps and supports to hold her up. As she develops better head control and then body control, the supports can be removed little by little, until finally—if possible—she is able to sit anywhere, with little or no supports. Now low back support is all she needs.

CAUTION: If a child needs to be supported as much as the one in the second picture, do not keep her strapped in her seat for long. She also needs periods of free movement and exercise to develop more independent head and body control. Keeping her strapped in for too long, or providing too much support after she has begun to gain more control, may actually slow down her progress. Seating needs to be changed and supports reduced as the child develops.

Also, children who do not have feeling in their butts need frequent position changes (see p. 198), and special cushions (see p. 200).
Special seats and wheelchairs need to be adapted not only to the individual child, but also to the particular family, local customs, and community situation. For example:

A high chair lets the child join the family that eats at a table.

A low chair lets the child fit in where the family eats at ground level.

Also, a high wheelchair may be helpful where cooking and other activities are done high up.

But a low wheelboard or trolley may be better where cooking and other activities are done at ground level.

It is also important to consider the type of ground surface on which a wheelchair will be used.

Where land is flat and fairly smooth, and entrance into houses is level, a chair with a small wheel at the rear may work well and be less costly to make.

But where there are curbs, steps, rocks, or other obstacles, a chair with small wheels at the front works better.

On rough, sandy surfaces, wide back tires and relatively large, wide front casters make moving about much easier.

Narrow back tires and small front wheels allow for faster travel on hard smooth roads but are useless on rough, sandy roads.

To jump over obstacles, the child can learn to do a “wheelie” (tilt the chair back with the front wheels in the air).

Wide tires, like the wide feet of a camel, help in sandy places.

Having the right wheelchair for the local situation frees the child to move about more easily in the community.
Healthy, comfortable, and functional positions

Whether or not a chair has wheels, the position in which it allows a child to sit is very important (see Chapter 65).

For most children, the chair should help them to sit more or less like this:

Back straight
Hips in straight line with the back, against the back of the chair
Legs at a right angle to the back
Looking ahead (not tilted back or down)
Knees at a right angle
Ankles at a right angle
Feet firmly supported
Head evenly centered (not tilting to one side)
Shoulders even
Knees somewhat separated
Ankles and feet separated

**CAUTION:** The seat should be wide enough to allow some free movement and narrow enough to give needed support (see Measurements, p. 602).

Common seating problems and possible solutions

**Problem: Hips tilt back**

In children with spastic cerebral palsy the hips often stiffen backward. This triggers spasms that straighten the legs and cause other muscle tightness with loss of control.

Other causes of backward tilt and bad position are:

- A chair back that tilts far back and a cloth back that sags.
- These let the child lean back and cause the hips to slip forward.

A good position can often be gained through:

- A fairly stiff, upright back at a right angle to the seat.
- A chair that fits the child so that his hips reach the chair back.
- The knees at right angles, and feet firmly supported.

Also, children with weak hips or back, from spinal cord injury, spina bifida, or severe polio, often sit slumped with their hips tilted back and the back severely curved. This can lead to permanent deformity.

One of the most common causes of backward tilting hips is a chair like this one that is too big for the child.

To tilt the chair back, the rear wheel mount can be moved higher up. You may also need to move the wheel mount back farther to keep the chair from falling backward when going uphill. Be sure the front caster barrel is still straight up or making turns will be harder.
Keeping cost down and quality up

For many families, a wheelchair can be a great or even impossible expense. There are many ways to keep costs down. But be careful. Some low-cost choices may make the chair too clumsy, weak, or unsafe. Other low-cost choices may actually increase the chair’s usefulness and life. For example, a very useful, long-lasting wheelchair can be made of wood—or from a cheap wooden chair. Even wheels made of wood (if made well) may work well and last a long time. But, making the hubs or bearings of wood usually leads to trouble. Standard wheelchair wheel bearings are very expensive. However you can often get strong, high-quality, used metal bearings free or very cheap at electrical appliance repair shops or auto repair shops.

Factory-made or homemade wheelchairs?

Often you can save money by making your own wheelchair or by asking a local craftsperson to make one. Also, a homemade chair design can be more easily adapted to your child’s particular needs.

On the next pages we give information that may help you decide about different wheelchairs and effective low-cost ways to make them.

You can make a fairly effective low-cost wheelchair by attaching bicycle wheels or wooden wheels to an ordinary wooden chair. Also, it is easier to attach aids or supports to a wooden chair than to a metal chair. This design is adapted from Healthlink Worldwide’s booklet, *Personal Transport for Disabled People* (see p. 604).

**REMEMBER:** A wheelchair needs to satisfy the rider—not just the maker. Before (and after) buying or making a chair, think carefully about the different features that will help it best meet the needs of the particular child and family.
When buying or making a wheelchair (or any other aids), consider:

- **Cost.** Keep cost low but quality high enough to meet the child’s needs (see p. 592).
- **How long will the chair last?** The longer the better, unless it is only for temporary use.
- **How easy and quick is it to make?** The easier and quicker the better, as long as it meets your needs.
- **Availability of materials.** Make use of local low-cost, good-quality resources (local wood, metal, used bearings, bike parts, etc.).
- **What tools and skills are needed to make it?** If welding equipment or skills are not locally available, a wooden chair may be a more practical choice.
- **How easy will it be to adjust or repair?** Wood chairs that are bolted together are often the easiest to adjust or add supports to.
- **Weight.** The lighter the better, while making sure it is strong enough.
- **Strength.** Heavier persons need stronger chairs and stronger axles. (A small child’s chair may be supported by a bicycle axle attached on one side only. A bigger child needs the axle to be supported on both sides, or a stronger axle. See pp. 598 and 615.)
- **Width and length.** The narrower and shorter the better while meeting the child’s needs (but not so short that it tips over easily).
- **How easily can it be moved**—by the child sitting in it or by someone behind? How easily can it be tilted back to go over rough spots? Lifted up stairs? Transported? (Does it need to fold to take up less space?)
- **How well is it adapted to the particular child’s wants and needs?** Is it comfortable? Does it allow the child to sit in a healthy position?
- **Fit and growth factor.** How well does it fit the child now? How long will it continue to fit her? Can it be adjusted to fit her as she grows?
- **How well is it adapted to living situations**, the home, local customs, width of doorways, surface of floors and roads, curbs and other barriers?
- **Appearance.** Is the chair attractive? Does the child take pride in it? Do other children want to ride it?

In considering choices for the design, building materials, and features of a wheelchair, be sure to carefully consider the above questions.
### Design choices for wheelchairs

<table>
<thead>
<tr>
<th>FEATURE</th>
<th>DESIGN DETAILS</th>
<th>ADVANTAGES</th>
<th>DISADVANTAGES</th>
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</thead>
<tbody>
<tr>
<td>2 big wheels with 1 or 2 small caster wheels</td>
<td><img src="https://via.placeholder.com/150" alt="Diagram" /></td>
<td>Large wheels let rider push herself. Small caster wheels allow easy turns (on cement, not sand). For people with leg amputations rear wheels must be moved back to prevent tipping over backward.</td>
<td>Child can move it herself if she has hand and arm control. Large wheels go over rough surfaces easier.</td>
</tr>
<tr>
<td>4 small wheels</td>
<td><img src="https://via.placeholder.com/150" alt="Diagram" /></td>
<td>Very simple temporary chairs can be made by putting 4 wheels on an ordinary wood chair. chair leg pin rod wheels</td>
<td>good only on smooth floors for a child who cannot push or help push his own chair. cheaper. takes up less space. easier to move child in and out of.</td>
</tr>
<tr>
<td>3 big wheels</td>
<td><img src="https://via.placeholder.com/150" alt="Diagram" /></td>
<td>You can use 3 bicycle wheels. Some models have removable front wheels so that chair can be easily changed to have small front wheels for use inside the home.</td>
<td>excellent for long distance and rough road travel. can be used by a person with strength in one hand only.</td>
</tr>
</tbody>
</table>

### BUILDING MATERIAL FOR FRAME

<table>
<thead>
<tr>
<th>FEATURE</th>
<th>DESIGN DETAILS</th>
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<th>DISADVANTAGES</th>
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</thead>
<tbody>
<tr>
<td>Steel tube</td>
<td><img src="https://via.placeholder.com/150" alt="Diagram" /> Whirlwind wheelchair See p. 622.</td>
<td>Thin-walled electrical conduit tubing can be used—5/8 inch to 1 inch diameter. A strong, long-lasting, fairly light chair can be made better and cheaper than most commercial chairs.</td>
<td>requires welding skills, some design ability, and a fair amount of equipment. a good chair for a well-equipped rehabilitation center workshop to build, but not a family. builders need to be trained.</td>
</tr>
<tr>
<td>Wood</td>
<td><img src="https://via.placeholder.com/150" alt="Diagram" /> Healthlink Worldwide model For wood design details, see p. 615 and 620 and references on p. 604. wood chair model design p. 615 plywood model design p. 620</td>
<td>relatively cheap and easy to make—mostly wood, few or no welds. easy to adapt and to add supports or tray tables</td>
<td>May not be as stable and long-lasting as other models. (For tighter joints and more adaptability, use nuts and bolts instead of nails.)</td>
</tr>
<tr>
<td>FEATURE</td>
<td>DESIGN DETAILS</td>
<td>ADVANTAGES</td>
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<tr>
<td><strong>BUILDING MATERIAL FOR FRAME</strong></td>
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<tr>
<td>Re-bar (metal reinforcing rod used to</td>
<td>Design can be the same as for metal tube chairs, but it is easier to adapt</td>
<td>• relatively cheap</td>
<td>• A heavy person or rough treatment may bend it out of shape.</td>
</tr>
<tr>
<td>strengthen cement)</td>
<td>because the re-bar is easy to bend.</td>
<td>• easier to bend and weld than steel tubing</td>
<td>• fairly heavy</td>
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<td></td>
<td></td>
<td>• can have plastic woven seat and back (easy to clean)</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>• especially good for small chairs</td>
<td></td>
</tr>
<tr>
<td>PVC pipe (plastic water pipe)</td>
<td>Use 15 mm PVC pipe.</td>
<td>• lightweight</td>
<td>• Materials may be costly.</td>
</tr>
<tr>
<td></td>
<td>• comes with joints so that it can be fitted together with a special glue</td>
<td>• can be built mostly by gluing pieces together</td>
<td>• Plastic tubing will in time sag or bend in the direction of stress.</td>
</tr>
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<td></td>
<td>• For details see reference, p. 606.</td>
<td></td>
<td>Therefore it may be necessary to fiberglass the frame—which adds to cost,</td>
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<td></td>
<td></td>
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<td>work, and weight.</td>
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<tr>
<td><strong>SEATS AND BACKS</strong></td>
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</tr>
<tr>
<td>Soft canvas or leather stretched between</td>
<td>• For child who is likely to pee or shit in the chair, use a cloth that is</td>
<td>• easiest seating and back design for folding wheelchairs</td>
<td></td>
</tr>
<tr>
<td>supports</td>
<td>easy to wash.</td>
<td>• Adjustment to shape of butt gives comfort (but cushion is needed to</td>
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<td></td>
<td>• Plastic-coated canvas makes cleaning easy but is hot and may irritate</td>
<td>protect against pressure sores).</td>
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<tr>
<td></td>
<td>child’s bottom. Best to use an absorbent washable pad over it.</td>
<td>• Curving back may help keep child from falling sideways.</td>
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<tr>
<td>Firm (but padded) back and seat</td>
<td>Use wood or thin plywood.</td>
<td>• Wood seat and back allow easy addition of supports and adaptations.</td>
<td>• may be less comfortable</td>
</tr>
<tr>
<td>other possibilities for use under cushion</td>
<td>Special designs allow a wood seat to swing up for folding.</td>
<td>• Firm wood back and seat help child sit with back straight and knees apart</td>
<td>• without cushion may cause pressure sores in child with no feeling in his</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(especially important for children with spasticity).</td>
<td>butt</td>
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<td></td>
<td></td>
<td></td>
<td>• heavier</td>
</tr>
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<td></td>
<td></td>
<td></td>
<td>• difficult or impossible to fold the chair</td>
</tr>
<tr>
<td>Woven seat and back</td>
<td>Use natural basket fibers, reeds, or rattan, or use plastic webbing, or use</td>
<td>• An open weave is cooler in hot weather.</td>
<td>• must be kept stretched tight; not useful on folding chairs</td>
</tr>
<tr>
<td></td>
<td>tightly stretched strips of car inner tube.</td>
<td>• Plastic or rubber woven seats can be easily washed. Can be used as a</td>
<td>• may not last long if material is not strong</td>
</tr>
<tr>
<td></td>
<td></td>
<td>chair to bathe in.</td>
<td>• same sag problems as with canvas or leather</td>
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<tr>
<td>FEATURE</td>
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<tr>
<td><strong>TIRES</strong></td>
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<tr>
<td>Pump-up with air balloon tires</td>
<td>• Bicycle tires and tubes work well for the large wheels—20 inch (51 cm), 24 inch (61 cm), or 26 inch (66 cm), wide or narrow. Puncture-proof inner liners may be available.</td>
<td>• softer ride</td>
<td>• Puncture (hole in tire) may occur—especially on rough roads.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• easy to replace</td>
<td>• more costly than some other tires</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• wide tires good for sand and rough ground</td>
<td>• wears out sooner than solid tires</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• narrow tires better on smooth, paved roads</td>
<td></td>
</tr>
<tr>
<td>Solid tires (standard wheelchair wheels)</td>
<td>Buy from wheelchair supply center to fit diameter and width of rim.</td>
<td>• no flat tires</td>
<td>• costly</td>
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<tr>
<td></td>
<td></td>
<td>• good for speed on very smooth surfaces</td>
<td>• hard to replace</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>• very hard, bumpy ride on rough surfaces</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• very narrow—sinks into sand</td>
</tr>
<tr>
<td>Rubber hose inside bicycle tire</td>
<td>• Overlap ends and cut at 45° angle</td>
<td>• no flat tires</td>
<td>• Flattening of tire where it touches ground means it moves slower, and is harder to push.</td>
</tr>
<tr>
<td></td>
<td>• Fit hose into tire.</td>
<td>• softer ride than with solid tire</td>
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<tr>
<td></td>
<td></td>
<td>• cheap</td>
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<tr>
<td>Thin strip of old car tire</td>
<td>• Cut strip in wedge shape to fit rim.</td>
<td>• no cost</td>
<td>• bumpy ride</td>
</tr>
<tr>
<td></td>
<td>• Wire ends together</td>
<td>• long-lasting</td>
<td>• difficult to fit well on rim and to fasten ends firmly</td>
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<tr>
<td>Large machinery fanbelt (discarded)</td>
<td>• Use old power belts or fan belts from industrial machinery or tractors. Cut to fit and wire ends together.</td>
<td>• no cost</td>
<td>• bumpy ride</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• long-lasting</td>
<td>• difficult to fit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• wedged to fit wedge rim</td>
<td>• may be hard to find at the right width</td>
</tr>
<tr>
<td>Piece of old bicycle or scooter tire</td>
<td>• used for middle-sized or small wood wheels</td>
<td>• cheap</td>
<td>• hard, bumpy ride (but softer than on wood wheel alone)</td>
</tr>
<tr>
<td></td>
<td>• Notch edges, glue, and nail to wheel.</td>
<td>• If heavy tire is used it may last a long time.</td>
<td>• may tear off</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Protects edge of wood wheel.</td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td>• hard, bumpy ride</td>
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<td></td>
<td></td>
<td></td>
<td>• wide-wheeled models often not available</td>
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<td></td>
<td></td>
<td></td>
<td>• may not hold up on rough ground</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>• poor quality bearings</td>
</tr>
<tr>
<td>BIG WHEELS</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Standard factory-made wheelchair wheels</td>
<td>• Buy to fit chair.</td>
<td>• little work needed (if they are bought to fit standard hubs)</td>
<td>• costly</td>
</tr>
<tr>
<td></td>
<td>• available from wheelchair dealers</td>
<td>• May come fitted with hand push rim.</td>
<td>• may be hard to find</td>
</tr>
<tr>
<td></td>
<td>• 24 inch (61 cm) or 26 inch (66 cm) rims for adults</td>
<td>• less costly than standard wheelchair wheels</td>
<td>• wide-wheeled models often not available</td>
</tr>
<tr>
<td></td>
<td>• 20 inch (51 cm) rims for small children (may be hard to find)</td>
<td>• available in different sizes and widths</td>
<td>• may not hold up on rough ground</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• poor quality bearings</td>
</tr>
<tr>
<td>Bicycle wheels (rims and spokes)</td>
<td>• For children, standard thickness spokes may be enough.</td>
<td>• Putting on and lining up spokes takes time and skill.</td>
<td>• axles weak (but stronger ones can be adapted)</td>
</tr>
<tr>
<td></td>
<td>• For large persons, heavy-duty spokes may be needed.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bicycle rims with wooden spokes</td>
<td>• notched wood cross-pieces on a triangular wood base can be greased and used as the hub</td>
<td>• no need to know how to fit spokes</td>
<td>• Rim may easily get bent—especially on rough roads.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• works with wood hub</td>
<td>• hard to line up evenly</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• Hub wears out easily.</td>
</tr>
<tr>
<td>FEATURE</td>
<td>DESIGN DETAILS</td>
<td>ADVANTAGES</td>
<td>DISADVANTAGES</td>
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<tr>
<td><strong>BIG WHEELS</strong></td>
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</tbody>
</table>
| Wood wheels—big or small | • Use boards or plywood.  
• To avoid splitting, screw and glue 2 layers together with grain running in opposite directions.  
• Cut notch in rim to hold solid tire. | • relatively cheap  
• little skill required—mostly carpentry  
• works with wood axles  
• heavy-duty bearing can be added | • often heavy  
• may not hold up long—especially in wet climate or mud (Keeping wood oil-soaked helps them last. Use old engine oil.) |
| **CASTERS AND WHEELS** | | | |
| (“Caster” means that the wheel can swing in different directions for making turns.) | | | |
| Standard wheelchair caster wheels | • Casters come with hard or balloon tires in many sizes, weights, styles, and prices.  
If possible, get (or make) casters with ball bearings. | • little work to attach—especially if standard mount and bearings are used | • usually very costly  
• may not be locally available |
| Casters from other (non-wheelchair) equipment (used or new) | • Use 3 inch to 6 inch wheels.  
• larger, wider wheels for rough ground  
• Be sure bearings are strong enough and in good condition.  
• Drill holes in rubber wheels to make them weigh less. | • less costly (especially if not new)  
• often full wheel and caster bearings come with them | • Poor quality casters make wheelchair much harder and more awkward to use.  
• Hard-rubber casters make a bumpy ride.  
• Some used casters are too weak. |
| Bent and welded steel caster forks | • Choose bolt width to fit bearings.  
• A bent steel tube can be used instead of a metal band. | • less costly than factory-made casters  
• strong (if well made) | • needs special equipment (bending jig) and welding skills |
| **HUBS, BEARINGS, AND AXLES** | | | |
| Standard wheelchair bearings | • A standard wheelchair uses 12 bearings: 2 for each wheel axle and 2 for each upright caster bearing.  
• How a ball bearing works: axle does not move  
• turning wheel | • These bearings come as part of standard wheelchair hubs and wheels.  
• Most factory-built wheelchairs have unusual sized axles and therefore must be fit with special wheelchair bearings. | • Bearings on most factory-built chairs are costly, of poor quality, and wear out quickly.  
• Unusual hub size makes it hard to replace commercial wheelchair bearings with other standard machine bearings. |
| Bicycle bearings and axles | For mounting alternatives, see wheelchair designs p. 598 and 615. | • cheap—especially if old bicycles are used  
• easy to get  
• can be used with complete bicycle wheels | • Axle is too weak to be supported by one end only (except in a small child’s wheelchair). |
**CHAPTER 64**

### FEATURE

#### Rear bicycle wheel axle and bearings

- First take free-wheel mechanism apart and remove ratchets.
- Then attach hub to a metal plate as shown and spot weld it.

### ADVANTAGES

- Allows axles to be attached by one end only.

### DISADVANTAGES

- Needs fairly skilled work and welding.
- Heavy

#### Used machinery bearings

- Find used high-speed bearings of the size shown (or near the size). Volkswagen alternator bearings and certain power tool bearings work well.
- Use 5/8 inch steel bolts for axle. For details, see p. 622 and p. 623.

### ADVANTAGES

- No need to adjust, grease, or clean
- Usually free or very cheap
- In wheelchairs they will last a very long time.
- If done well, results are better than with commercial hubs and bearings.

### DISADVANTAGES

- Very careful, exact work needed for good results

#### Wood bearing

- Use a hard wood that will not split.
- Soak wood in old motor oil.

### ADVANTAGES

- Cheap and fairly easy to make

### DISADVANTAGES

- Tends to wear out, wobble, or crack quickly unless very well made; not as smooth or easy to ride as with ball bearings

### SUPPORT OF AXLES

#### Axle supported on one side only

- Strong steel axles are needed for support at one side only. Axle should be at least 5/8 inch thick for a large person.
- For a very small child bicycle axles can be supported by one side only. One way is to weld bicycle axles to a thin metal pipe.

### ADVANTAGES

- Not as wide or heavy as the chair with 2-side support.
- Easier for user to get a full-length push with hands and arms.
- Narrow size important for doorways and transporting.

### DISADVANTAGES

- For adults and large children, standard bicycle axles are too weak for one-side support.
- Even for smaller children, bicycle axles are weak, and rough use can bend them. Put a sign on chair:

  **FOR SMALL CHILDREN ONLY**

#### Axle supported on both sides

- Place outer bar of axle support so that it allows as much room for hand pushing by the rider as possible.

### ADVANTAGES

- 2-sided support allows use of standard bicycle wheels and axles.
- Easy to build and replace

### DISADVANTAGES

- Chair wider, more difficult to get through narrow doors and spaces; more difficult to transport
- Wheel supports get in the way of hands when user moves by pushing wheels.
- Heavy
### TO FOLD OR NOT TO FOLD

**A typical folding chair**

- **Folding:**
  - Narrow when folded for easier transport or storage
  - Smoother ride due to flexibility

- **Non-folding:**
  - Cheaper and lighter
  - Easier to make
  - More adaptable
  - Often stronger

### ARMRESTS

**No armrests**

<table>
<thead>
<tr>
<th>Feature</th>
<th>Design Details</th>
<th>Advantages</th>
<th>Disadvantages</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Armrest height and length should be determined for each child and her needs.</td>
<td>• Many children with strong arms and trunk control prefer a chair with no armrests and a very low back support.</td>
<td>• Many small children need armrests for stability, for positioning, or for comfort.</td>
<td></td>
</tr>
<tr>
<td>• For measurements, see p. 602.</td>
<td>• Moving by pushing the wheels is easier.</td>
<td>• They get in the way for pushing wheels and for getting off chair to the side.</td>
<td></td>
</tr>
<tr>
<td>• Armrest fits into these tubes.</td>
<td>• Less weight</td>
<td>• For many children, fixed armrests get in the way more than they help.</td>
<td></td>
</tr>
</tbody>
</table>

**Fixed armrests**

- Especially helpful if child cannot use legs to get out of chair
- They can help child to sit in a better position and be more comfortable.
- They can sometimes be used for attaching a removable table.

<table>
<thead>
<tr>
<th>Feature</th>
<th>Design Details</th>
<th>Advantages</th>
<th>Disadvantages</th>
</tr>
</thead>
<tbody>
<tr>
<td>• In folding chairs, armrest attachments must be placed so they do not get in the way of folding.</td>
<td>• Provides arm support when needed, yet can easily be removed for travel and transfer.</td>
<td>• Requires more work, materials, and exact fittings</td>
<td></td>
</tr>
<tr>
<td>• The so-called “desk arm” lets front of chair fit under a table—but is often too high or too short.</td>
<td>• Provides arm support when needed, yet can easily be removed for travel and transfer.</td>
<td>• Adds slightly to weight</td>
<td></td>
</tr>
<tr>
<td>Armrest fits into these tubes.</td>
<td>• Provides arm support when needed, yet can easily be removed for travel and transfer.</td>
<td>• Separate armrests may get lost.</td>
<td></td>
</tr>
</tbody>
</table>

**Removable armrests**

- Provides arm support when needed, yet can easily be removed for travel and transfer.
- Requires more work, materials, and exact fittings
- Adds slightly to weight
- Separate armrests may get lost.
### Feature Design Details

<table>
<thead>
<tr>
<th>Feature</th>
<th>Design Details</th>
<th>Advantages</th>
<th>Disadvantages</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Footrests</strong></td>
<td><strong>Positions</strong> In adult chairs, footrests often angle legs forward to leave room for casters. For a small child, often footrests can position legs straight down. This is important in many cases (see p. 591).</td>
<td>• Footrest should keep the knees and ankles at right angles and the legs slightly separated. It should usually not twist them or force them together.</td>
<td>• A footrest that keeps the leg at right angles may cause or increase knee contractures in some children. Children should not stay sitting too long and should do daily exercises to stretch their legs, feet, and hips. To prevent or correct contractures, one or both legs may need to be kept as straight as they will go.</td>
</tr>
<tr>
<td></td>
<td><strong>Fixed position footrests</strong> The height of the rests should be carefully measured to fit the child who will use them. (For measurements, see p. 602.) <strong>Remember:</strong> Cushions or seating adaptations will change the height needed for footrests</td>
<td>• If the footrest is too low, blocks can be placed on it to make it higher. They can be removed as the child grows. However, fixed footrests that are too high are more difficult to correct. So it is better if they are too low.</td>
<td>• They often get in the way when the child gets in or out of the chair, or in the way of the person lifting a larger child. (See other methods below.)</td>
</tr>
<tr>
<td></td>
<td><strong>Removable or swing-away footrests</strong> wood chair swing-away footrests <strong>back-stop for feet</strong> <strong>pit on which footrest swings</strong> <strong>stops</strong></td>
<td>• They make it easier to get in and out of the chair. The best footrests are those the child can easily move out of the way herself.</td>
<td>• Removable footrests may get lost. more work to make them Unless well-made, they may be less stable than fixed footrests.</td>
</tr>
<tr>
<td></td>
<td><strong>Adjustable footrests</strong> <em>hand hole for pulling</em> <em>Footrest pulls out and slips back out of way.</em> <strong>FRONT VIEW</strong> <strong>strips of wood to form slots</strong> <strong>leg board for both legs</strong> <strong>for one leg</strong></td>
<td>• very adaptable • easy to make • can support a casted leg</td>
<td>• A cushion or padding should be placed over the leg board (unless leg is casted). Side supports may be needed to keep leg from slipping off.</td>
</tr>
<tr>
<td></td>
<td><strong>No footrests</strong> <em>Seat is mounted low so that feet rest flat on floor.</em></td>
<td>• useful for persons who can pull their chair along with their legs and feet—especially when one or both arms or hands are too weak to push the wheels</td>
<td>• Feet may drag when someone else pushes the child in the chair. Swing-away footrests may be the best solution.</td>
</tr>
</tbody>
</table>

**A larger child may need to sit on cushions so that his feet are above the casters.**
### PARKING BRAKES

#### Lever brakes
- **Brake for wooden chair**
- **Design Details**
  - There are many brake designs. This one is from Healthlink Worldwide. Two others are on p. 623.
  - **SIDE VIEW**
  - Takes little space
  - Fairly easy to use if made right (which often they are not)
- **Advantages**
- **Disadvantages**
  - Needs welding and skill to make
  - Homemade brakes often give problems—yet it is important that chairs have them if possible.

#### Parking block
- **Brakes on wheelchairs are for keeping the chair from rolling when getting in or out, or stopped on a hill.**
- The simplest form of brake is a parking block that keeps the wheel from turning.
  - **To “brake,” roll wheel up ramp and into groove.**
- **Advantages**
  - Easy to make, requires no welding, and is cheap
  - If the child usually only gets in and out of the chair in one or two places in the home, blocks in these places may be all that is needed.
- **Disadvantages**
  - A heavy, awkward object to move from place to place
  - Not practical outside the house (or in it)
  - Have to tilt child to one side to “park” chair

### HANDRIMS FOR PUSHING

#### Using thin metal tubing
- (cane or wood have also been used)
- **Designs taken from Healthlink Worldwide.**
  - **Cut down this line before removing from jig. Weld ends.**
  - **Wrap tube around several times to make several rims at once.**
  - **Attach rim with metal brackets like this.**
- **Advantages**
  - Handrims help keep hands clean (otherwise child has to push on tire.)
  - Especially important where there are very dirty paths and roads
  - Added width makes it harder to get through narrow doorways.
  - Adds weight
- **Disadvantages**
  - For child with weak or paralyzed hands, a smooth rim can be hard to grip—especially if it is chromed or galvanized.
  - Putting rough cloth tape, a rubber hose, or many small handles on the rim will make pushing easier.
  - Or you can wrap the rim with a long thin strip of car tire inner tube.
  - Pegs sticking out from rims increase width of chair.
  - Pegs sometimes cause hand injuries—especially when going fast downhill.

#### Handrim grip improvers
- **Cut a piece of rubber hose lengthwise and tape it onto rim.**
- **Cut rim hose**
  - **Metal post**
  - **Welded onto rim**
  - **Pegs can be bolted or welded onto rim.**
- **Advantages**
  - For child with weak or paralyzed hands, a smooth rim can be hard to grip—especially if it is chromed or galvanized.
  - Putting rough cloth tape, a rubber hose, or many small handles on the rim will make pushing easier.
  - Or you can wrap the rim with a long thin strip of car tire inner tube.
- **Disadvantages**
  - Pegs sticking out from rims increase width of chair.
  - Pegs sometimes cause hand injuries—especially when going fast downhill.
Fitting the chair to the child: measurements

These measurements are for wheelchairs and for special seating without wheels.

**SEAT WIDTH**

Measure across hips or thighs—whichever is wider.

Note: Some specialists recommend wider seats. But the child gets a better arm position for pushing the wheels if only 1 cm is added on either side. However, you may want to leave a little more room to allow for the child’s growth.

Add 1 cm (1/2 inch) to both sides for seat width.

**SEAT DEPTH**

Note: You may want to add 2 cm or 3 cm to allow for growth and use a backboard or firm cushion to fill in the extra space.

Subtract about 1 cm for depth of seat to leave a little space behind the knees.

**SEAT HEIGHT**

Note: Raising the seat of a small child higher lets his feet rest above the casters and therefore directly below the knees. The higher seat also helps for eating at the table with the family. Sideways transfers are also easier. Sometimes seats are placed even higher than shown, but this makes pushing wheels with hands more difficult.

CAUTION: Be sure to include cushion when measuring height for chair seat.

**ARMREST HEIGHT**

Measure from bottom of butt to bend of elbow.

Note: This measurement is standard, but some children need arm support at a higher level. Experiment.

Put armrest height a little higher than his elbow so that the elbow will be positioned away from the body.

**BACK HEIGHT**

Measure from bottom of butt to armpit.

Note: This measurement is standard, but some children need a higher back, and sometimes head support. Others prefer a back that supports only the hips.

IMPORTANT: Also check how much hips and knees bend, as this may affect position of footrests and casters.

CAUTION: When measuring, be sure to allow for cushions or backboards that will be added.

5 cm

For an ADULT or BIG CHILD, add 5 cm for height above ground.

For a SMALL CHILD, add the height of the caster.

height of caster

Knee contracture

Caster here will not work.
Wheelchair production as a small village industry

In several countries small groups of people with disabilities have started to produce low-cost, good-quality wheelchairs adapted to local needs. Usually this is in places where standard factory-made wheelchairs are very high-priced and are not suited for use on rough or sandy ground.

Some of these little factories try to be self-sufficient. A few have even succeeded in making a modest profit, while keeping prices low.

Sometimes, a small-scale wheelchair making and repair shop is set up as part of a community rehabilitation program. Self-sufficiency (selling the chairs for a little more than it costs to make them) is often a goal. But because families with the greatest need are often least able to pay, the chairs must often be sold below cost.

WHAT KIND OF WHEELCHAIRS TO MAKE

This depends on many factors: cost, skills or training available, tools and equipment needed, amount of money available to start, building materials available, the possible market, the local economy, and needs of the wheelchair user and family.

For example, folding tube-metal chairs are relatively expensive to make and require more skill, training, and equipment. However, they often work smoother, last longer, and are easier to transport than are many other models. These high-quality, good-looking chairs—painted or even chrome plated—may sell the best, even if expensive, and may compete with factory-made chairs (see p. 622).

If the wheelchair users will be mostly children and poor families, low-cost wooden chairs may be more appropriate. These can be easily built to size and adapted to the needs of the individual child. The chair may not last as long. But the child is growing and her needs may change. Simple wood chairs also require fewer skills to build—mainly carpentry. They are easier for the family to build, repair, or add changes to at home.

Ideally, a village shop would make a variety of chairs out of different materials and at different prices. Chairs of all models, sizes, and adaptations should be kept on hand to give the child and family a chance to know and try different possibilities. Be sure to make child-sized chairs. And make chair inserts so that adult-sized chairs can be adapted for children.

Look for every opportunity to keep costs low. Providing repair services for used and broken chairs are good ways to keep children on wheels. Also use as much waste, and used and free materials as you can: old bicycle wheels, old machinery bearings, scrap metal, and bolts from junk yards. For basic building materials, check prices of different sellers. Once you are sure of what you need, try to buy large amounts at lower cost. If you explain to the sellers the purpose of your purchase, they may lower prices or give you useful scraps.

Designs for 6 different wheelchairs are in Chapter 66.
How-to-do-it reference materials for wheelchairs, wheelboards, and other seating

This book only has space to show detailed building plans for a few wheelchairs, scooters, wheelboards (trolleys), and special seats. The following reference materials have more detailed plans. You can send for some of them at the addresses shown. Some may be available online or used, though many out-of-print materials are hard to find. With each reference we give one or more drawings of key designs and a few comments about their usefulness and cost.

**Personal Transport for Disabled People—Design and Manufacture**
Healthlink Worldwide
(out of print)
- many good designs and plans for low-cost aids
- does not compare strengths and weaknesses or describe limitations of different designs
- no design for wheelchairs with casters in front (which are needed for many areas)

**Independence through Mobility: A Guide to the Manufacture of the ATI-Hotchkiss Wheelchair**
Whirlwind Wheelchair International
2111 San Pablo Ave., Unit 2956
Berkeley, CA 94702 USA
- design for the Whirlwind or RoughRider, high-quality middle-cost steel tube wheelchairs that can be built by craftspeople with disabilities as a village industry
- short training usually needed to build it effectively; welding skills and simple math required

**Local Village-made Wheelchairs and Trolleys**
by Don Caston
(out of print)
- simple, very low-cost aids, made mostly out of wood, using bicycle or wood wheels
- all models are based on one 3-wheel trolley design
- Instead of a standard caster, the front wheel slides on its axle and is pushed back to center by a choice of simple methods. (This method is cheap and clever, but unstable and does not turn as well as designs with casters.)
Asia-Pacific Disability Aids and Appliances Handbook

International Commission on Technology and Accessibility (ICTA) (out of print)

- brief descriptions and non-technical drawings and addresses for information on many aids

"HOMEMADE" ELECTRIC WHEELCHAIR USING CAR FAN MOTOR AND BICYCLE PARTS

An Accent Guide to Wheelchairs and Accessories

(out of print)

- information about different aids, features, and accessories of factory-made chairs
- basic information on cleaning and repairing
- design and building information limited to a few accessories

UPKARAN: A Manual of Aids for the Multiply Handicapped

(out of print)

- many simple, practical designs for seating, wheelchairs, crawlers, standers, walkers, therapy aids, and toys

How to Make Basic Hospital Equipment

Practical Action Publishing
The Shumacher Centre for Technology and Development
27A Albert Street
Rugby, Warwickshire CV21 2SG
UNITED KINGDOM

- simple, attractive designs using tube steel
- welding skill required; fairly costly to make
- no designs for casters-in-front chairs
Poliomyelitis—A Guide for Developing Countries
by R.L. Huckstep
(out of print)

- detailed designs for 3 models of wheelchairs commonly used in Africa
- only casters-at-rear designs (which often may not be the most appropriate design)

Positioning the Client with Central Nervous System Deficits: The Wheelchair and Other Adapted Equipment
by Adrienne Falk Bergen and Cheryl Colangelo
(out of print)

- excellent detailed discussion of specific needs of children with cerebral palsy
- many well-illustrated examples
- written for developed countries but many aids and designs are simple and can be made anywhere at low cost

“Build Yourself” Plastic Wheelchair
Directions for assembly available from Spinal Research Unit Royal North Shore Hospital of Sydney St. Leonards, NSW 2065, AUSTRALIA

- relatively expensive
- does not fold
- design plan complicated and difficult to follow

Measuring the Patient
Everest and Jennings, Inc., Graham-Field Health Products 2935 Northeast Parkway, Atlanta, GA 30360, USA
www.grahamfield.com
cs@grahamfield.com
tel: 770-368-4700

- good information on measurements for standard chairs
- illustrated discussion of problems with chairs that do not meet a person’s specific needs

Functional Aids for the Multiply Handicapped
by Isabel Robinault
(out of print)

- mostly factory-built examples but some are simple and well-illustrated enough to serve as design guides
- many good wood special seats
- also support frames, standers, walkers, toys, and eating aids